

Date: Monday, 6/5/2006 7:27:06 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: EYEBOLT
Job Number	: 27334		
Estimate Number	: 12427		
P.O. Number	: N/A	Part Number	: D2021101
This Issue	: 6/5/2006 S.O. No. : N/A	Drawing Number	: D2021
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: N/A
Previous Run	: N/A	Material	: N/A
Written By	: <u>SEE COMMENT Below</u>	Due Date	: 6/15/2006
Checked & Approved By	: <u>06.06.05</u>	Qty:	50
Comment	: Est Rev:A New Issue 06-05-31 JLM	Um:	100
		Each	

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 AN43B7A Eyebolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)

Eyebolt

Batch: M1931⁽¹⁰⁾ M14291(41)

SAD 06:06:06 51

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Drill as per Dwg D2021

2-Deburr

3-Touch-up with epoxy Primer as per Dwg D2021

Batch: M19153 (EPOXY)

M19005 (Yellow Primer)

SAD 06:06:06

51

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06-06-07

(51)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 517

06/06/07

(51)

5.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/06/08

(51)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PS Date: 06/06/08

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

2021

DRILL 1/4 (.250) DIA.
EXISTING LOCATION
OF .192 DIA. HOLE



101-1202A

MAKE FROM AN 43B-7A EYEBOLT
TOUCH-UP HOLE I.D. WITH EPOXY PRIMER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK CENTER
NO. 27334

[illegible]